

C142-01N

Natural Polypropylene Impact Copolymer

Safron[®] C142-01N Polypropylene Resin is a nucleated high impact copolymer specially suited for the twin walled sheet market where its good compressive strength, combined with flexibility for easy stamping out of complex shapes, renders it useful for a wide application area. It is also suitable for profile extrusion.

Safron[®] C142-01N Polypropylene Resin can also be used for the injection moulding of technical parts and thick wall applications requiring exceptional toughness especially at low temperatures.

Typical Applications

- Twin walled sheet
- Technical injection moulded parts
- Solid sheet and profile extrusion

PROPERTIES ⁽¹⁾	VALUE	UNIT	TEST METHOD
Physical			
Melt Flow Rate, 230 °C/ 2.16 kg	1.4	g/10min	ISO 1133
Density	0.91	g/cm ³	ISO 1183
Mechanical ⁽²⁾			
Tensile Strength at Yield	26	MPa	ISO 527
Elongation at Yield	7	%	ISO 527
Flexural Modulus	1200	MPa	ISO 178
Thermal ⁽²⁾			
Heat Deflection Temperature - HDT A (1.8 MPa)	52	°C	ISO 75/A
Heat Deflection Temperature - HDT B (0.45 MPa)	74	°C	ISO 75/B
Vicat Softening Point B (50 N)	71	°C	ISO 306/B
Impact ⁽²⁾			
Charpy Notched Impact Strength (0 °C)	7	kJ/m ²	ISO 179
Charpy Notched Impact Strength (-20 °C)	5	kJ/m ²	ISO 179

⁽¹⁾ Typical values; not to be construed as specification limits.

⁽²⁾ Injection Moulded specimens.

Typical processing conditions	Extrusion	Injection Moulding
Zone 1 (°C)	190 - 200	180
Zone 2 (°C)	200 - 240	180 - 220
Zone 3 (°C)	240 - 260	220 - 260
Zone 4 (°C)	260	270
Nozzle (°C)	~	240 - 250
Die (°C)	240	~

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Food Contact Compliance	<p>Safron[®] C142-01N Polypropylene Resin should comply with Commission Regulation (EU) No 10/2011 and with U.S. FDA 21 CFR 177.1520(c)3.2a food contact regulations when used unmodified and processed according to good manufacturing practices for food contact applications. The purchaser remains responsible for determining whether the use complies with all relevant regulations.</p>
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Additional Information

Our contact details

Safripol (Pty) Ltd
Private Bag X 52
Bryanston
2021
South Africa

Gauteng:
Tel: +27 (0) 11 575 4549

Kwa-Zulu Natal:
Tel: +27 (0) 31 450 4111

Website: www.safripol.com

Email: info@safripol.com

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