

Safrene[®] (High Density PolyEthylene)

Technical Data Sheet
E 5560
High Density Polyethylene for Compression Moulding Applications

Safrene[®] E 5560 High Density Polyethylene Resin is designed for compression moulding applications. Having excellent mechanical strength, toughness, environmental stress-crack resistance and good processability, it is especially suitable for the production of carbonated soft drink closures.

Typical Applications

- Caps and closures for carbonated and non-carbonated beverage applications

PROPERTIES ⁽¹⁾	VALUE	UNIT	TEST METHOD
Physical			
Melt Flow Rate, 190 °C/ 5 kg	1.5	g/10min	ISO 1133
Melt Flow Rate, 190 °C/ 2.16 kg	0.3	g/10min	ISO 1133
Density ⁽²⁾	0.957	g/cm ³	ISO 1183
Mechanical ⁽³⁾			
Tensile Yield ⁽⁴⁾	28	MPa	ISO 527
Flexural Modulus	1450	MPa	ISO 178
Environmental Stress-Crack Resistance ⁽⁵⁾	150	hours	ASTM D1693
Impact ⁽³⁾			
Charpy Notched Impact Strength (23 °C)	12	kJ/m ²	ISO 179
Thermal			
Vicat Softening Point (10N)	128	°C	ISO 306/A50
Vicat Softening Point (50N)	78	°C	ISO 306/B50
Crystalline Melting Point	133	°C	ISO 3146

⁽¹⁾ Typical values; not to be construed as specification limits.

⁽²⁾ Unannealed

⁽³⁾ Compression moulded samples

⁽⁴⁾ Test speed 50 mm/min

⁽⁵⁾ Bell test condition B, 50°C, 10% Igepal, F50

Typical processing conditions	Compression Moulding
Feed Zone (°C)	160 - 170
Zone1 (°C)	170 - 180
Zone 2 (°C)	170 - 180
Zone 3 (°C)	180 - 190
Die (°C)	190 - 200
Melt Temp (°C)	190 - 200

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Food Contact Compliance	<p>Safrene® E 5560 High Density Polyethylene Resin should comply with Commission Regulation (EU) No 10/2011 and with U.S. FDA 21 CFR 177.1520(c)3.1c food contact regulations when used unmodified and processed according to good manufacturing practices for food contact applications. The purchaser remains responsible for determining whether the use complies with all relevant regulations.</p>
Customer Notice	<p>Safripol strongly encourages its customers to review both their manufacturing processes and their applications of Safripol products from the standpoint of human health and environmental quality to ensure that Safripol products are not used in ways for which they are not intended or tested. Safripol personnel are available to answer your questions and to provide reasonable technical support. Safripol product literature, including safety data sheets, should be consulted prior to use of Safripol products. Current safety data sheets are available from Safripol.</p>
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