

## Technical Data Sheet

# UmF F\*\*\*

## Melamine Urea Formaldehyde resin

UmF F\*\*\* is an aqueous Melamine Urea Formaldehyde resin typically used as an adhesive in the manufacturing of water tolerant composite wood products

UmF F\*\*\* is usually diluted before application to optimize usage.

Acid salts and other hardeners may be added to ensure faster curing.

### Typical Applications

- Medium Density Fiberboard
- Chipboard wood products

### Appearance:

Translucent to white liquid

PROPERTIES <sup>(1)</sup>	VALUE	UNIT	TEST METHOD
pH @ 25°C	8.50 – 9.10	~	EN 1245 E2
Density @ 25°C	1.270 – 1.280	g/cm <sup>3</sup>	EN 542:2003
Brookfield Spindle Viscometer	280 – 560	Centipoise	EN 12092:2001
Viscosity @ 25°C Ford Cup No. 4	49 – 92	Seconds	ASTM D1200
Solids, 2 h @ 120°C	64.0 – 66.0	% (m/m)	EN 827:2005
Gel-time @ 96°C – 98°C	65 – 85	Seconds	EN 9396:2000

<sup>(1)</sup> Typical values; not to be construed as specification limits.

<b>PACKAGING:</b>	UmF F*** is sold in bulk only.	
<b>STORAGE &amp; HANDLING:</b>	UmF F*** should be stored under cool and dry conditions. Safripol will not replace or re-work resin that has become unusable due to faulty storage or handling. It is the customer's responsibility to ensure that the condition of the resin is monitored at all times. This means measuring and recording the pH, viscosity and temperature of the resin on a daily basis.	
<b>SHELF LIFE:</b>	The shelf life is considered to be the time taken for the viscosity to double. The shelf life of UmF F*** Melamine Urea Formaldehyde resin is dependent on Storage Temperature. Upon ageing, the resin becomes more viscous, and less tolerant of water.	
	<b>Storage Conditions</b>	<b>Shelf Life</b>
	20°C	2 weeks
	25°C	1.5 weeks
	30°C	1 week
	40°C	3 days

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<p><b>Product Stewardship</b></p>	<p>At Safripol*, protecting people and the environment will be a part of everything we do and every decision we make. Each employee has a primary responsibility in ensuring that our products and operations meet applicable government standards.</p> <p>Our goal is to eliminate all injuries, prevent adverse environment and health impacts, reduce wastes and emissions and promote resource conservation at every stage of the life cycle of our products. The success of this rests with each and every individual involved with Safripol* products throughout the life cycle.</p>
<p><b>Customer Notice</b></p>	<p>Safripol* strongly encourages its customers to review both their manufacturing processes and their applications of Safripol* products from the standpoint of human health and environmental quality to ensure that Safripol* products are not used in ways for which they are not intended or tested. Safripol* personnel are available to answer your questions and to provide reasonable technical support. Safripol* product literature, including safety data sheets, should be consulted prior to use of Safripol* products. Current safety data sheets are available from Safripol*.</p>
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### Additional Information

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