

# C142-01N

## Natural Polypropylene Impact Copolymer

Safron<sup>®</sup> C142-01N Polypropylene Resin is a nucleated high impact copolymer specially suited for the twin walled sheet market where its good compressive strength, combined with flexibility for easy stamping out of complex shapes, renders it useful for a wide application area. It is also suitable for profile extrusion.

Safron<sup>®</sup> C142-01N Polypropylene Resin can also be used for the injection moulding of technical parts and thick wall applications requiring exceptional toughness especially at low temperatures.

### Typical Applications

- Twin walled sheet
- Technical injection moulded parts
- Solid sheet and profile extrusion

PROPERTIES <sup>(1)</sup>	VALUE	UNIT	TEST METHOD
<b>Physical</b>			
Melt Flow Rate, 230 °C/ 2.16 kg	1.4	g/10min	ISO 1133
Density	0.91	g/cm <sup>3</sup>	ISO 1183
<b>Mechanical <sup>(2)</sup></b>			
Tensile Strength at Yield	26	MPa	ISO 527
Elongation at Yield	7	%	ISO 527
Flexural Modulus	1200	MPa	ISO 178
<b>Thermal <sup>(2)</sup></b>			
Heat Deflection Temperature - HDT A (1.8 MPa)	52	°C	ISO 75/A
Heat Deflection Temperature - HDT B (0.45 MPa)	74	°C	ISO 75/B
Vicat Softening Point B (50 N)	71	°C	ISO 306/B
<b>Impact <sup>(2)</sup></b>			
Charpy Notched Impact Strength (0 °C)	7	kJ/m <sup>2</sup>	ISO 179
Charpy Notched Impact Strength (-20 °C)	5	kJ/m <sup>2</sup>	ISO 179

<sup>(1)</sup> Typical values; not to be construed as specification limits.

<sup>(2)</sup> Injection Moulded specimens.

Typical processing conditions	Extrusion	Injection Moulding
Zone 1 (°C)	190 - 200	180
Zone 2 (°C)	200 - 240	180 - 220
Zone 3 (°C)	240 - 260	220 - 260
Zone 4 (°C)	260	270
Nozzle (°C)	~	240 - 250
Die (°C)	240	~

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Product Stewardship	<p>At Safripol®, protecting people and the environment will be a part of everything we do and every decision we make. Each employee has a primary responsibility in ensuring that our products and operations meet applicable government standards.</p> <p>Our goal is to eliminate all injuries, prevent adverse environment and health impacts, reduce wastes and emissions and promote resource conservation at every stage of the life cycle of our products. The success of this rests with each and every individual involved with Safripol® products throughout the life cycle.</p>
Food Contact Compliance	<p>Saftron® C142-01N Polypropylene Resin should comply with Commission Regulation (EU) No 10/2011 and with U.S. FDA 21 CFR 177.1520(c)3.2a food contact regulations when used unmodified and processed according to good manufacturing practices for food contact applications. The purchaser remains responsible for determining whether the use complies with all relevant regulations.</p>
Customer Notice	<p>Safripol® strongly encourages its customers to review both their manufacturing processes and their applications of Safripol® products from the standpoint of human health and environmental quality to ensure that Safripol® products are not used in ways for which they are not intended or tested. Safripol® personnel are available to answer your questions and to provide reasonable technical support. Safripol® product literature, including safety data sheets, should be consulted prior to use of Safripol® products. Current safety data sheets are available from Safripol®.</p>
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### Additional Information

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